

Date: Thursday, 3/13/2008 10:20:44 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : TAG
Job Number : 37934	
Estimate Number : 11157	
P.O. Number :	Part Number : D32421
This Issue : 3/13/2008 S.O. No. :	Drawing Number : D3242 REV-B C
Prsht Rev. : NC	Project Number : N/A
First Issue : / /	Drawing Revision : B C
Previous Run : 35311	Material :
Written By : <u>U</u>	Due Date : 4/4/2008
Checked & Approved By : <u>U</u>	Qty: 40 Um: 20 Each
Comment : Est. A 04.02.20 New issue KJ/DS	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0 PG

PURCHASING



Comment: PURCHASING

Issue P/O: 5937

C208/03/18

(40)

D3242-1 Tag as per Dwg D3242

Material: Hyland Industries M0100840 urethane coated nylon (orange color); use 0.25" high black lettering

Possible Supplier: Tulmar Safety Systems Inc. Mat'l #1508

Material release note is required

2.0 D32421P

Tag



Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)
 Tag

3.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

2/9/25 (40)

4.0 QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

2/08/25 (40)

5.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 18

8/3/26 54 (40x)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 3/13/2008 10:20:44 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TAG

Job Number: 37934

Part Number: D32421

Job Number:



Seq. #:

Machine Or Operation:

Description :

(48)

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/03/07

Comment: FINAL INSPECTION/W/O RELEASE

mr

08-23-27

(40)

Job Completion



mr

08-03-27

(40)

u

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

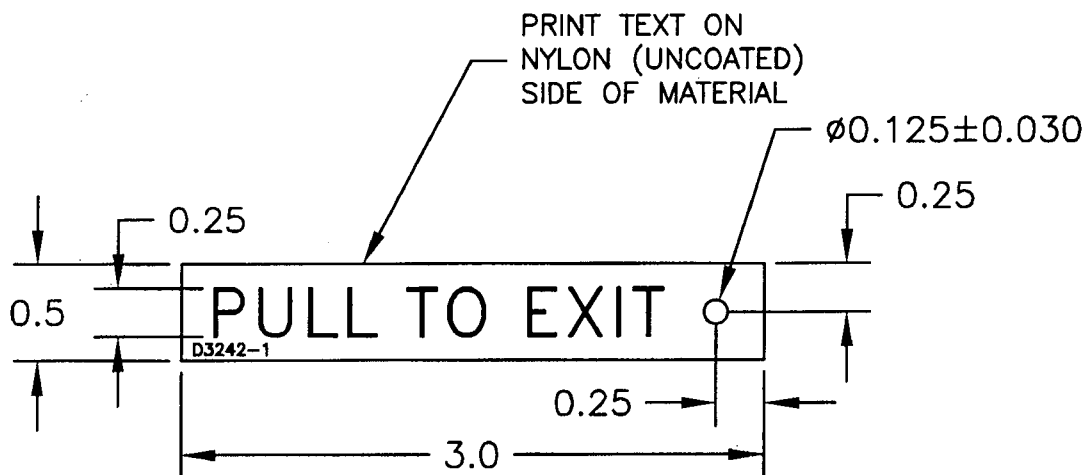
NOTE: Date & initial all entries

DART

DESIGN #	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED #	DRAWING NO. D3242	REV. C SHEET 1 OF 1
DATE 07.04.03		TITLE TAG	SCALE 1:1
A	04.01.06	NEW ISSUE	
B	04.02.09	RE-DESIGN	
C	07.04.03	CORRECT/UPDATE MATERIAL; ADD TOL; ADD 0.25 DIM; SPECIFY PRINTING SIDE	

RELEASED

07.04.09

**D3242-1 TAG**

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 37934

NOTES:

- 1) MATERIAL: HIGHLAND INDUSTRIES M0100840 URETHANE COATED NYLON, ORANGE
(REF TULMAR MATERIAL #1508)
OR
LAMCOTEC COATING TECHNOLOGIES INC. 200 DENIER URETHANE COATED
NYLON, #310 ORANGE (REF TULMAR MATERIAL #1703)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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PACKING SLIP

TULMAR

COPY

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
email: Info@tulmar.com

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Packing Slip No.

28504

Ship Date

25-Mar-08

Ship To:

Dart Aerospace
1270 Aberdeen Street
Buyer= C Laviole
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	Customer PO Number	Ship Via	PPD/COL	Release Note No.
21104	24-Mar-08	CDART100	Barney Bangs	PO00005937 REVISED	Pick-Up		R92- 28504
Item No.	Qty	UOM	Qty Shipped/Returned	Qty Backordered	Description		

5385

20

EA

20

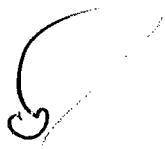
Label Dart, Black letters/Size 3"x 1/2"

Drawing No: D3242 (P/N D3242-1)

DWG Rev: C

Comments: Qty 20 previously shipped on
PS 28487 20MAR08.

Lot No: BATCH0000000013 Qty: 20



RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

COPY

Release Note No.

R92-28504

Ship Date

25-Mar-08

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

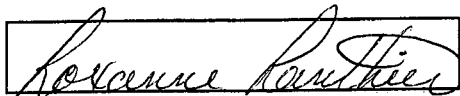
Ship To:

Dart Aerospace
1270 Aberdeen Street
Buyer= C Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	
21104	24-Mar-08	CDART100	Barney Bangs	
Customer PO Number	Ship Via	Packing Slip No.		
PO00005937 REVISED	Pick-Up	28504		
Item No.	Qty	UOM	Qty Shipped/Returned	Qty Backordered
Description				
5385	20	EA	20	
Label Dart, Black letters/Size 3"x 1/2"				
Drawing No: D3242 (P/N D3242-1)				
DWG Rev: C				
Comments: Qty 20 previously shipped on PS 28487 20MAR08.				
Lot No: BATCH0000000013 Qty: 20				

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected tested and conform to all specifications and requirements detailed in the contract or purchase order Objective evidence to support this release note is on file and can be made available upon request



Authorized Inspector

03/25/2008

Date

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
email: info@tulmar.com

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

COPY

Packing Slip No.

28487

Ship Date

20-Mar-08

Ship To:

Dart Aerospace

1270 Aberdeen Street
Buyer = C Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.

21084

Order Date

18-Mar-08

Customer No.

CDART100

Sales Rep.

Barney Bangs

Customer PO Number

PO00005937

Ship Via

Pick-Up

PPD/COL

Release Note No.

R92- 28487

Item No.

Description

Qty

UOM

Qty Shipped/Returned

Qty Backordered

5385

20

EA

20

Label Dart, Black letters/Size 3"x 1/2"

Drawing No: D3242 (P/N D3242-1)

DWG Rev: C

Comments:

Lot No: BATCH0000000012 Qty: 20



RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

COPY

Release Note No.
R92-28487
Ship Date
20-Mar-08

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
Buyer = C Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

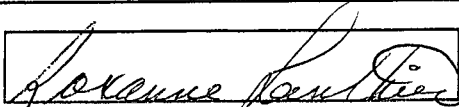
Order No. 21084	Order Date 18-Mar-08	Customer No. CDART100	Sales Rep. Barney Bangs
Customer PO Number PO00005937	Ship Via Pick-Up	Packing Slip No. 28487	
Item No. 5385	Qty 20	UOM EA	Qty Shipped/Returned 20
Description Label Dart, Black letters/Size 3"x 1/2" Drawing No: D3242 (P/N D3242-1) DWG Rev: C			Qty Backordered

Comments:

Lot No: BATCH0000000012 Qty: 20

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected tested and conform to all specifications and requirements detailed in the contract or purchase order Objective evidence to support this release note is on file and can be made available upon request



Authorized Inspector

03/20/2008

Date